



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-00
Job Sheet 198915



Part No: RB072610-H-00

Job Qty: 3 pcs

Part Name: Ground Handling Wheels, Universal (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H00 Rev.4 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	10/4/19	10/4/19	0.00	0.00	Purchasing - 1		OCT 22 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	3 pcs	10/4/19	10/4/19	0.00	0.00	Packaging 2 - 1 - B4B		OCT 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S225187



Part: RB072610-H-00

Job No: 198915

Serial No/Batch: S225187

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/22/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	3 pcs	10/4/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
121 Small Fab - 2 - B4B	3 pcs	10/4/19	0.00 3.00		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
122 QC 5	3 pcs	10/4/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	3 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

OCT 27 2019
DAS
40
9-89

SP 19-10-23

OCT 24 2019
DAS
40
9-89

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS
				Packaging 3 - 26 - B4B	78
				Packaging 3 - 27 - B4B	9-89
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	3 pcs	10/4/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21

OCT 28 2019

Part Op 100 - Purchasing - Issue P/O: 46044218 MANUFACTURE RB072610-H-00 AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required ***NOTE*** One set includes two assemblies.

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG. Deburr. 3-Rivet placard 4-Install labels

122 - QC5- Inspect part completeness to step on W/O

130 - QC5- Inspect part completeness to step on W/O - Pack in crate 29"x20"x20" (QTY 2) as per DWG. sheet 1.

NOTE One set includes two assemblies.

140 - QC21- Final Inspection - Work Order Release

x3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-00P	GROUND HANDLING WHEELS	3 pcs (1 ea)	100-Purchasing	5225780
97524A032	Sealing Blind Rivet	12 Ea (4 ea)	121-Small Fab - 2 - B4B	...761
RB41011	Dart Tooling Placard, Aluminum	3 pcs (1 ea)	121-Small Fab - 2 - B4B	...040
RBD3309-1	Label, Remove Before Flight 141C	6 pcs (2 ea)	121-Small Fab - 2 - B4B	172226
RBD3309-3	Label, Grease Slides 141C	12 pcs (4 ea)	121-Small Fab - 2 - B4B	172233

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-00P	3	0	0
121-Small Fab - 2 - B4B	97524A032	12	149	0
	RB41011	3	262	0
	RBD3309-1	6	38	0
	RBD3309-3	12	20	0

Part Specifications

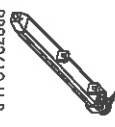
Specifications could not be found.

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R8072610-H-A
EC SKID ATTACHMENT
FOR EUROCOPTER
A330/355 & EC 120



R8072610-H-B
SKID ATTACHMENT
FOR 206L, 407, & 427

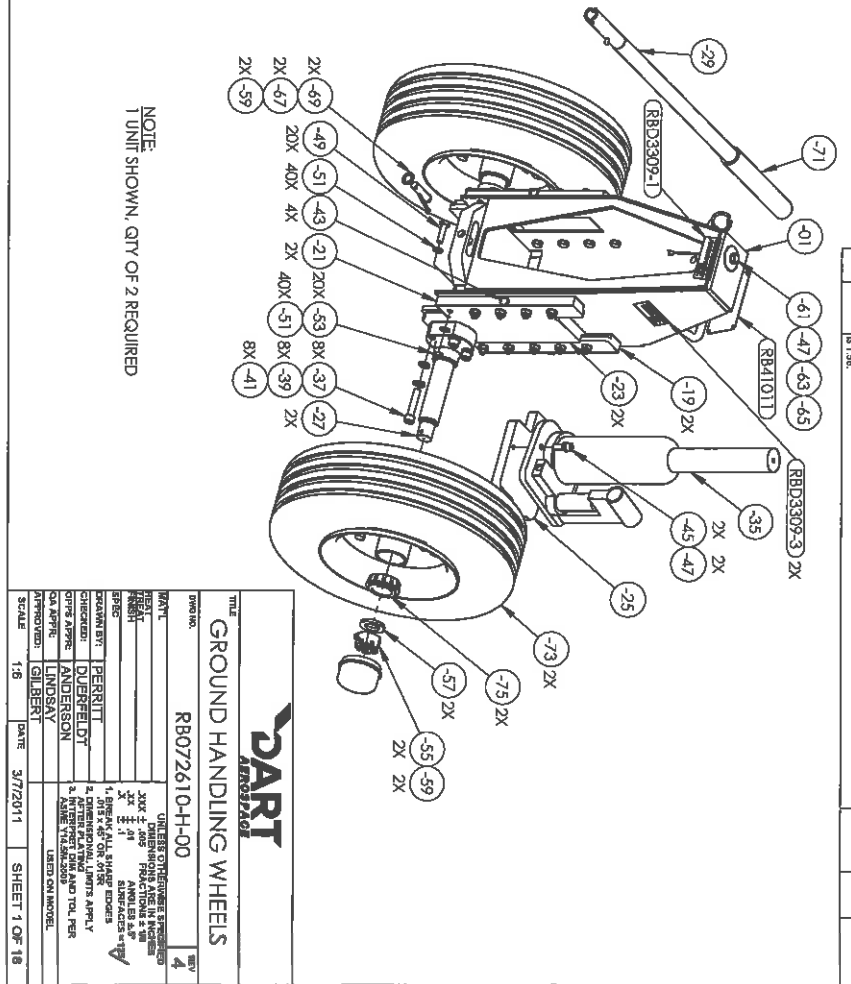


R8072610-H-E
BEL & MD SKID ATTACHMENT
FOR BEL OH-58 & MD 500

R8072610-H-D
BELL & HILLER SKID ATTACHMENT
FOR BELL 47 &
HILLER 12 MODELS

R8072610-H-E
MD SKID ATTACHMENT
FOR 600 & 800 MODELS
(BOEING ROTOR CRAFT)

REV	QTY	Part #	Description	Material	3D INFORMATION OR SPECIFICATIONS	PG.
1	1	401	HOLDING WEARMENT	AS6/018/1020 HB		2
1	1	403	FRONT	AS6/018/1020 HB		3
1	1	405	3 SPOKE FRAME	AS6/018/1020 HB		4,5
2	1	409	LATCH BAR	AS6/018/1020 HB		6
1	1	411	BOTTOM	AS6/018/1020 HB		7
1	1	413	TOP	AS6/018/1020 HB		8
1	1	415	HANDLE	1018/1020 CR		9
1	1	417	LOCK NUT	DOM		10
1	1	419	LEFT SLIDE CLAMP	6061		11
1	1	421	RIGHT SLIDE CLAMP	6061		12
1	1	423	SLIDE	6061		13
1	1	425	JACK PLATE	41-604142		14
1	1	427	BRUNDE	6051		15
1	1	429	HANDLE BAR WEARMENT	DOM		16
1	1	431	HANDLE BAR	6016 X 1 (MCMASTER-CARR #19814510)		17
1	1	433	DOWN PIN	INCONEL MODEL NO. 718024 (MODIFIED)		18
1	1	435	3 TON HYDRAULIC JACK	9116-24 X 1-1/2 (MCMASTER-CARR #12811487)		19
1	1	437	HYDRAULIC CAP SCREW	6051/6161		20
1	1	439	FLAT WASHER	STEEL, PLATED		21
1	1	441	SPRINT LOCK WASHER	STEEL		22
1	1	443	BRK PIN	11/2-28 (MCMASTER-CARR #1035344)		23
1	1	445	SCREW HEAD CAP SCREW	STEEL, PLATED		24
1	1	447	SPRINT LOCK WASHER	STEEL, PLATED		25
1	1	449	HER HEAD CAP SCREW	STEEL, PLATED		26
1	1	451	FLAT WASHER	11/2-28 X 1 (MCMASTER-CARR #19854408)		27
1	1	453	IN LOCK NUT	STEEL, PLATED		28
1	1	455	SCOTED NUT	11/2-28 (MCMASTER-CARR #1035344)		29
1	1	457	FLAT WASHER	STEEL, PLATED		30
1	1	459	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		31
1	1	461	HER HEAD CAP SCREW	STEEL, PLATED		32
1	1	463	FLAT WASHER	11/2-28 X 1 (MCMASTER-CARR #19854408)		33
1	1	465	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		34
1	1	467	FLAT WASHER	STEEL, PLATED		35
1	1	469	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		36
1	1	471	FLAT WASHER	STEEL, PLATED		37
1	1	473	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		38
1	1	475	FLAT WASHER	STEEL, PLATED		39
1	1	477	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		40
1	1	479	FLAT WASHER	STEEL, PLATED		41
1	1	481	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		42
1	1	483	FLAT WASHER	STEEL, PLATED		43
1	1	485	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		44
1	1	487	FLAT WASHER	STEEL, PLATED		45
1	1	489	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		46
1	1	491	FLAT WASHER	STEEL, PLATED		47
1	1	493	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		48
1	1	495	FLAT WASHER	STEEL, PLATED		49
1	1	497	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		50
1	1	499	FLAT WASHER	STEEL, PLATED		51
1	1	501	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		52
1	1	503	FLAT WASHER	STEEL, PLATED		53
1	1	505	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		54
1	1	507	FLAT WASHER	STEEL, PLATED		55
1	1	509	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		56
1	1	511	FLAT WASHER	STEEL, PLATED		57
1	1	513	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		58
1	1	515	FLAT WASHER	STEEL, PLATED		59
1	1	517	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		60
1	1	519	FLAT WASHER	STEEL, PLATED		61
1	1	521	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		62
1	1	523	FLAT WASHER	STEEL, PLATED		63
1	1	525	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		64
1	1	527	FLAT WASHER	STEEL, PLATED		65
1	1	529	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		66
1	1	531	FLAT WASHER	STEEL, PLATED		67
1	1	533	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		68
1	1	535	FLAT WASHER	STEEL, PLATED		69
1	1	537	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		70
1	1	539	FLAT WASHER	STEEL, PLATED		71
1	1	541	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		72
1	1	543	FLAT WASHER	STEEL, PLATED		73
1	1	545	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		74
1	1	547	FLAT WASHER	STEEL, PLATED		75
1	1	549	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		76
1	1	551	FLAT WASHER	STEEL, PLATED		77
1	1	553	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		78
1	1	555	FLAT WASHER	STEEL, PLATED		79
1	1	557	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		80
1	1	559	FLAT WASHER	STEEL, PLATED		81
1	1	561	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		82
1	1	563	FLAT WASHER	STEEL, PLATED		83
1	1	565	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		84
1	1	567	FLAT WASHER	STEEL, PLATED		85
1	1	569	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		86
1	1	571	FLAT WASHER	STEEL, PLATED		87
1	1	573	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		88
1	1	575	FLAT WASHER	STEEL, PLATED		89
1	1	577	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		90
1	1	579	FLAT WASHER	STEEL, PLATED		91
1	1	581	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		92
1	1	583	FLAT WASHER	STEEL, PLATED		93
1	1	585	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		94
1	1	587	FLAT WASHER	STEEL, PLATED		95
1	1	589	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		96
1	1	591	FLAT WASHER	STEEL, PLATED		97
1	1	593	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		98
1	1	595	FLAT WASHER	STEEL, PLATED		99
1	1	597	DOWN PIN	6214 ID (MCMASTER-CARR #19769400)		100





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044218



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044218
PO Date: 8/7/19
Due Date: 10/4/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Revised

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198898	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$5,980.00/pcs	\$11,960.00
2	198901	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$8,106.00/pcs	\$16,212.00
3	198900	RBW6205G03832-3GP			Main Rotor Blade Blocking/Protecting Assembly REV 5	Firmed	-	10/4/19	3 Ea	0 Ea	3 Ea	\$2,065.00/Ea	\$6,195.00
4	198906	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
5	198910	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	10/4/19	2 Ea	0 Ea	2 Ea	\$796.00/Ea	\$1,592.00
7	198915	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$3,700.00/pcs	\$11,100.00
8	199097	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
Grand Total:												\$47,879.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044218



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25986
Shipment Date: 17-Oct-2019
Ship Via:
Order Number: 4080
Order Date: 08/08/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044218
Terms: Net 60 Days

Quantity

Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
7	3	3	0	0	SET	DART-RB072610-H-00P Ground Handling Wheels, Set of 2	4	4080-07

Supplied by Dart:

Placard
Label, Grease Sides
Label, Remove Before Flight
Crate ISPM15 Certified

RECEIVED
OCT 22 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3	DART-RB072610-H-00P	Ground Handling Wheels, Set of 2	4	HB044218

Supplied by Dart:

Placard
Label, Grease Sides
Label, Remove Before Flight
Crate ISPM15 Certified

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, October 17, 2019